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RBE350A93-1280-00**Job Sheet 196825****Part No:** RBE350A93-1280-00**Job Qty:** 1 pcs**Part Name:** Bushing Replacement Tool**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 6/21/19**Job Tracking No:****Due Date:** 8/30/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:** ORDER 17282**Note:** DWG RBE350A93-1280-00 Rev 2 IPP Rev. A 19.04.25 New issue DP Verify DD**Ship Via:****Bill of Materials****Container No:** S195789**Part:** RBE350A93-1280-00**Job No:** 196825**Serial No/Batch:** S195789**Revision:** 2**Inspector:****Exp Date:****Instructions:**

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Date: 07/04/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	8/30/19		0.00	0.20	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	8/30/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	1 pcs	8/30/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS JUL 04 2019 40 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	1 pcs	8/30/19		0.00	0.00	QC 21 - FG - 21		DAS 21 9-89 JUL 05 2019
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op
Descriptions: 100 - Assemble as per DWG. Use Loctite 495 to bond -07 to -01.

Job BOM

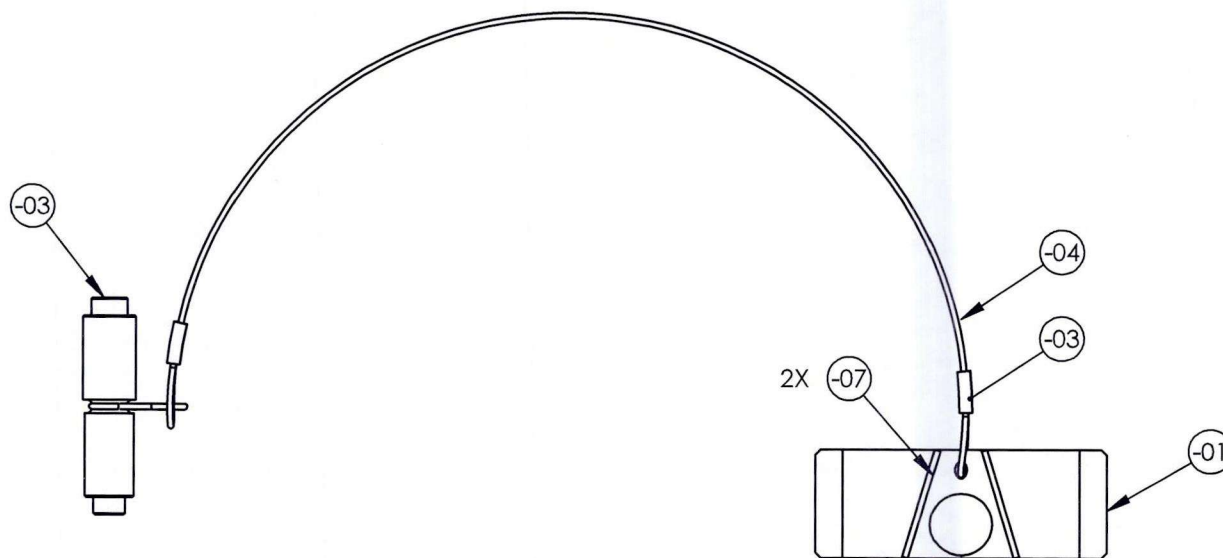
Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	2 Ea (2 ea)	100-Small Fab - 1	5184132
9381T22	S Hook Open End, Ø1/16 X 1	1 Ea (1 ea)	100-Small Fab - 1	5184147
CL-2-C	Lanyard Wire	1.1660 ft (1.166 ea)	100-Small Fab - 1	5119833
RBE350A93-1280-00-01	Block	1 pcs (1 ea)	100-Small Fab - 1	5188949
RBE350A93-1280-00-03	Pin	1 pcs (1 ea)	100-Small Fab - 1	5188575
RBE350A93-1280-00-07	Guide w/Adhesive Back	2 pcs (2 ea)	100-Small Fab - 1	5191617

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	3896T31	2	579	0
	9381T22	1	25	0
	CL-2-C	1	1,259	0
	RBE350A93-1280-00-01	1	10	0
	RBE350A93-1280-00-03	1	10	0
	RBE350A93-1280-00-07	2	8	0
Part Specifications				
Specifications could not be found.				

Plex 6/21/19 10:56 AM Dart.lajeunesse.marie

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-1 BLOCK DIM. .539 WAS .560 AND DIM. 1.202 WAS 1.223 BECAUSE PLASTIC LINER THICKNESS WAS .072, NOW IS .062 DUE TO AVAILABILITY. DELETED COTTER PIN IN BLOCK FOR LANYARD.	11/11/2013	WP	
2	CH'D T/N AND NAME WAS RBEA93-1280-00 BUSHING REPLACEMENT TOOL IS RBE350A93-1280-00 TOOL, REPLACEMENT BUSH OF REAR BLAD. -01 ADDED SECTION A-A AND CH'D DIMENSION PLACEMENT TO CLARIFY FEATURE. -03 ADDED ALL MISSING RADIUS AND CHAMFER DIMENSIONS. -07 ADDED MISSING DRAWING.	11/11/2013	RJC	GE



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WORK ORDER
NO. 196825 MW
190621

RED BARN MACHINE	
TITLE TOOL, REPLACEMENT BUSH OF REAR BLAD	
DWG NO. RBE350A93-1280-00	REV 2
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED <i>D Weil</i>
FRACTIONS ± 1/32 ANGLES ± 5°	HEAT TREAT FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AS350
SCALE 1:2	DATE 11/11/2013
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-01	1	BLOCK	6061	1 X 1-1/4 X 3-1/4	2
			-03	1	PIN	6061	Ø5/8 X 2-1/2	3
		B/O	-04	1	LANYARD	COATED STEEL	Ø1/16 X 14 CARR LANE #CL2C	1
		B/O	-05	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 MCMASTER-CARR #3896T31	1
			-07	2	GUIDE W/ADHESIVE BACK	UHMW	1/16 X 3/16 X 1-1/4	4
		B/O	-09	1	S HOOK OPEN END	STEEL	Ø1/16 X 1 MCMASTER-CARR #9381T22	1